High-Level Dimensional Metrology Process Map

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	Who	Date	Time	Size	Subject
★	horst	03/14/2006	03:48 AM	84,951	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	John Horst	03/14/2006	03:48 AM	81,615	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	horst	03/14/2006	03:47 AM	84,946	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	horst	03/14/2006	03:47 AM	84,897	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	horst	03/14/2006	03:47 AM	84,953	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	John Horst	03/14/2006	03:47 AM	81,665	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	horst	03/14/2006	03:47 AM	84,957	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	horst	03/14/2006	03:47 AM	84,903	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	John Horst	03/14/2006	03:47 AM	81,615	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	John Horst	03/14/2006	03:47 AM	81,887	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	John Horst	03/14/2006	03:47 AM	81,880	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	John Horst	03/14/2006	03:47 AM	81,841	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	horst	03/14/2006	03:47 AM	84,906	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	John Horst	03/14/2006	03:47 AM	81,635	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	horst	03/14/2006	03:47 AM	84,901	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	horst	03/14/2006	03:47 AM	85,041	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	horst	03/14/2006	03:47 AM	84,899	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	horst	03/14/2006	03:47 AM	84,903	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	John Horst	03/14/2006	03:47 AM	81,886	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	John Horst	03/14/2006	03:47 AM	81,841	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	John Horst	03/14/2006	03:47 AM	81,831	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	John Horst	03/14/2006	03:47 AM	81,841	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	horst	03/14/2006	03:46 AM	84,901	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	John Horst	03/14/2006	03:46 AM	81,831	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	John Horst	03/14/2006	03:46 AM	81,890	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	John Horst	03/14/2006	03:46 AM	81,637	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	horst	03/14/2006	03:46 AM	84,905	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	John Horst	03/14/2006	03:46 AM	81,839	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	John Horst	03/14/2006	03:46 AM	81,841	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
★	horst	03/14/2006	03:48 AM	84,951	🖉 Agenda for International Metrology Interoperability Summit (IMIS) 2006
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SPAMHAUS' 10 Worst Spammers
as of 21 March 2006
www.spamhaus.org/statistics/spammers.lasso

Up to 80% of spam targeted at Internet users in North America and Europe is generated by a hard-core group of known professional spammers whose names, aliases and operations are documented in Spamhaus' Register Of Known Spam Operations (ROKSO) database.

This TOP 10 chart of ROKSO-listed spammers is based on those Spamhaus views as the highest threat, the worst of the career spammers causing the most damage on the Internet currently. Spamhaus flags these as a priority for Law Enforcement Agencies.

The world's worst spammers and spam gangs this week are:

SPAMHAUS' 10 Worst Spammers

Rank	Photo	Spammer or Spam Gang	Country
1		**Alex Blood / Alexander Mosh / AlekseyB / Alex Polyakov** So many Alex's/Alexey's. Alex "Blood" tied to Pilot Holding & bbasafehosting.com long ago. Then Alex Polyakov posted he owned them. Massive botnet and child-porn spam ring. May be part of of same as Pavka/Artofit & Leo Kuvayev spam gangs.	**Ukraine**
2		**Michael Lindsay / iMedia Networks** Lindsay's iMedia Networks is a full-fledged criminal spam-hosting operation serving well known ROKSO-listed spammers. They sell "spammer hosting" at high premiums.	**United States** California
3		**Leo Kuvayev / BadCow** Russian/American spammer. Does "OEM CD" pirated software spam, illegal pharmaceuticals, porn spam, porn payment collection, etc. Spams using virus infected PCs that it is assumed his gang create.	**Russia**
4		**Pavka / Artofit** A Russian gang who have been spamming for years. Started with porn, now into many types of spam, always via hijacked PCs. Part of a large criminal group involving ROKSO spammers Leo Kuvayev & Alex Blood.	**Russia**
5		**Alexey Panov - ckync.com** Spamming, spammer hosting, spamware peddlers. Author of the DMS spamware that uses hijacked open proxies and virus infected PC to flood the world with spam.	**Russia**

SPAMHAUS' 10 Worst Spammers

Rank	Photo	Spammer or Spam Gang	Country
6		**Jeffrey Peters - JTel / CPU Solutions** Convicted felon, hard-core spammer host, Peters is also behind a fake Russian "ISP" serving many criminal ROKSO spammers. Forged documents seem to be among his specialties.	**United States** Florida
7		**Amichai Inbar** Full scale criminal operation. Spamming porn, illegal drugs and pump-&-dump stock using botnets. Partnered with many of the worst US and Russian ROKSO spammers.	**Israel**
8		**Ruslan Ibragimov / send-safe.com** Stealth spamware creator. One of the larger criminal spamming operations around. Runs a CGI mailer on machines in Russia and uses hijacked open proxies and virus infected PCs to flood the world with spam.	**Russia**
9		**Tim Goyetche / Bulkers.net / Bulkbarn.com** Long time operator of Bulkbarn.com "secret" spammer chat forum. Behind a lot of the criminal method spamming that goes on in the world. Caught in 2005 spamming "pump & dump" stock scams.	**Canada** Nova Scotia
10		**John Horst** A recent new addition to the list. He is known to deluge many mail boxes of leaders in metrology under the guise of a invitation for the International Metrology Interoperability Summit.	**United States** Maryland

Application Activity Model
Identifies Activities and Interfaces

Controls

Activity
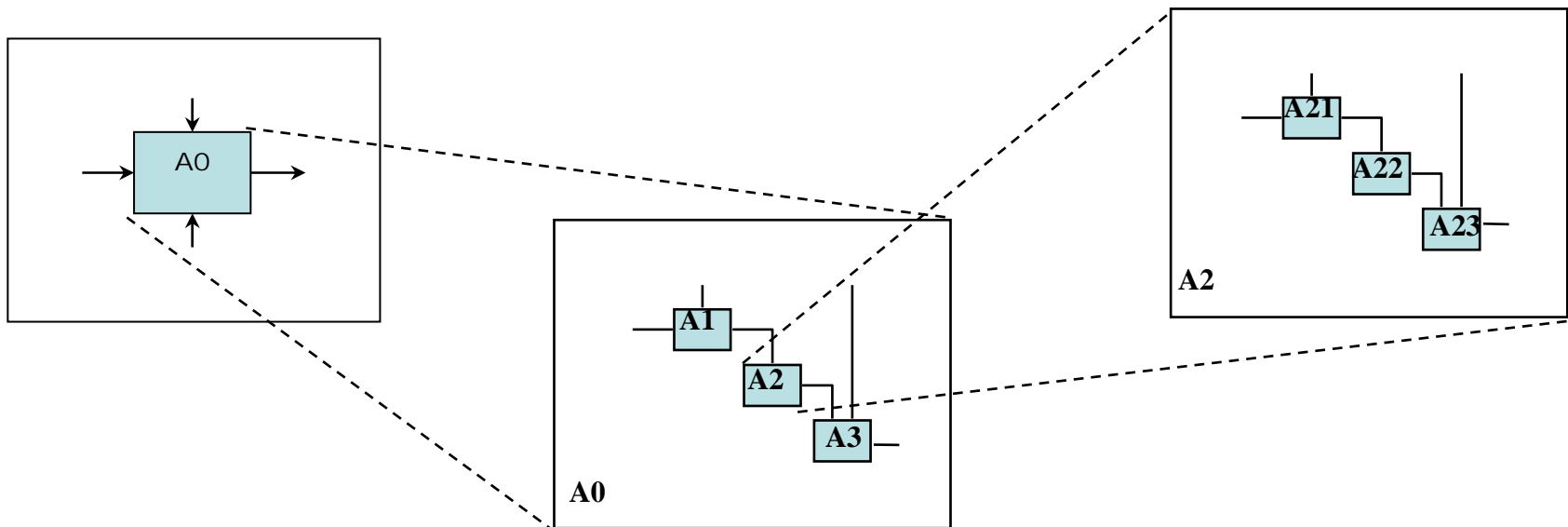**(A0)**

Inputs

Outputs

Mechanism
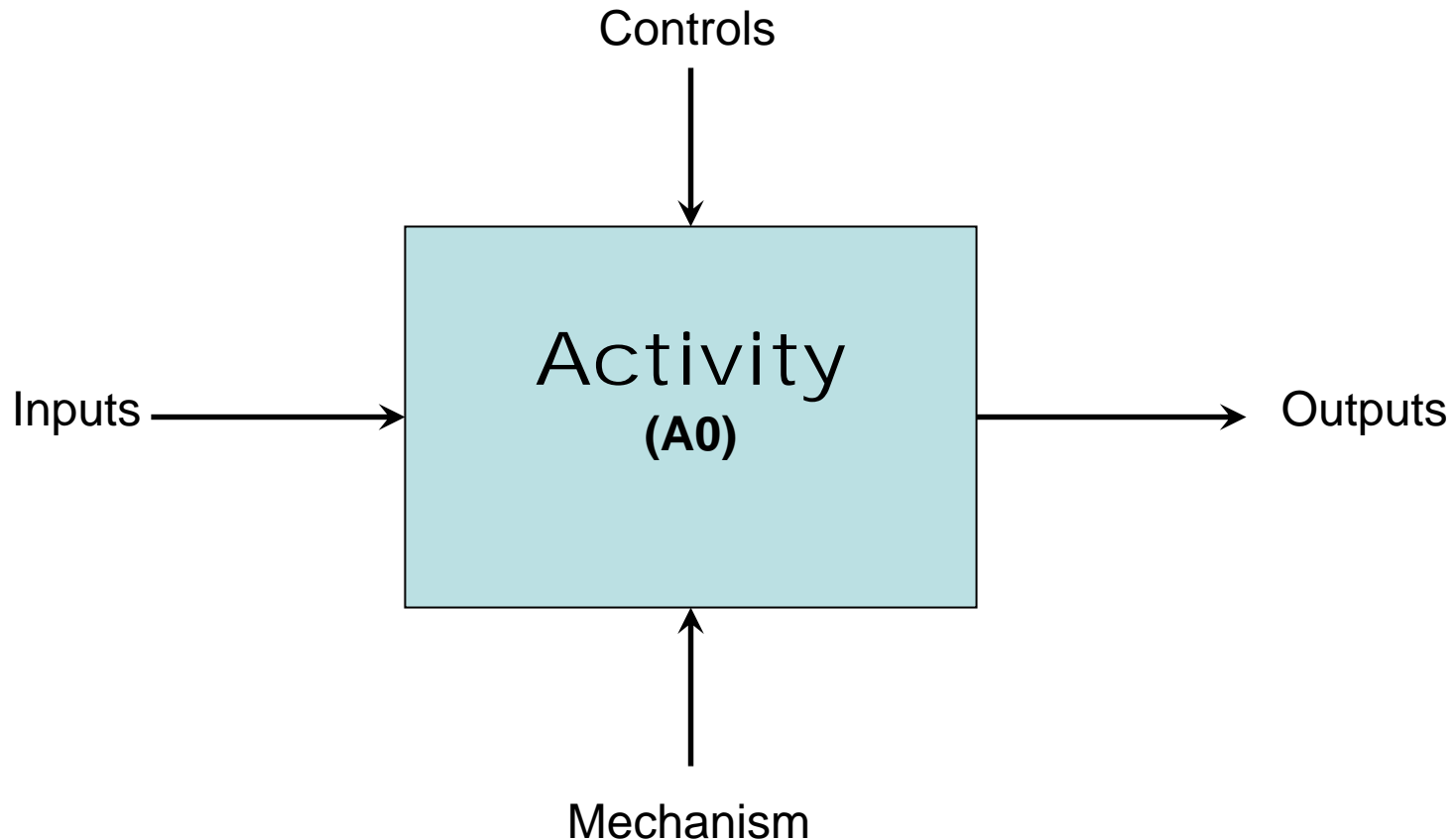
Used to aid in understanding the scope and information requirements for an application

Application Activity Model
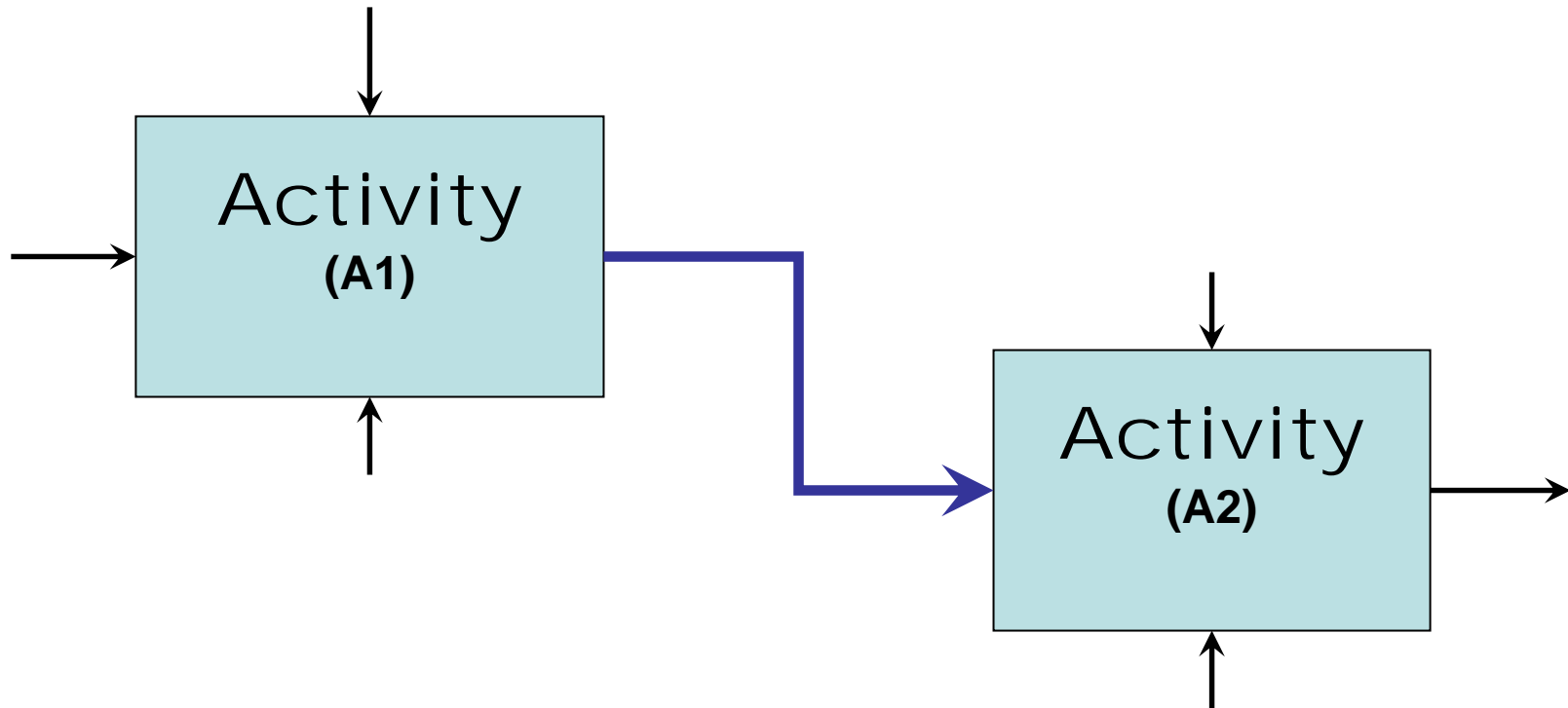## Activity Decomposition

- Each activity may be decomposed to provide more detail.

Top most box subdivides into sub-activities on another diagram.
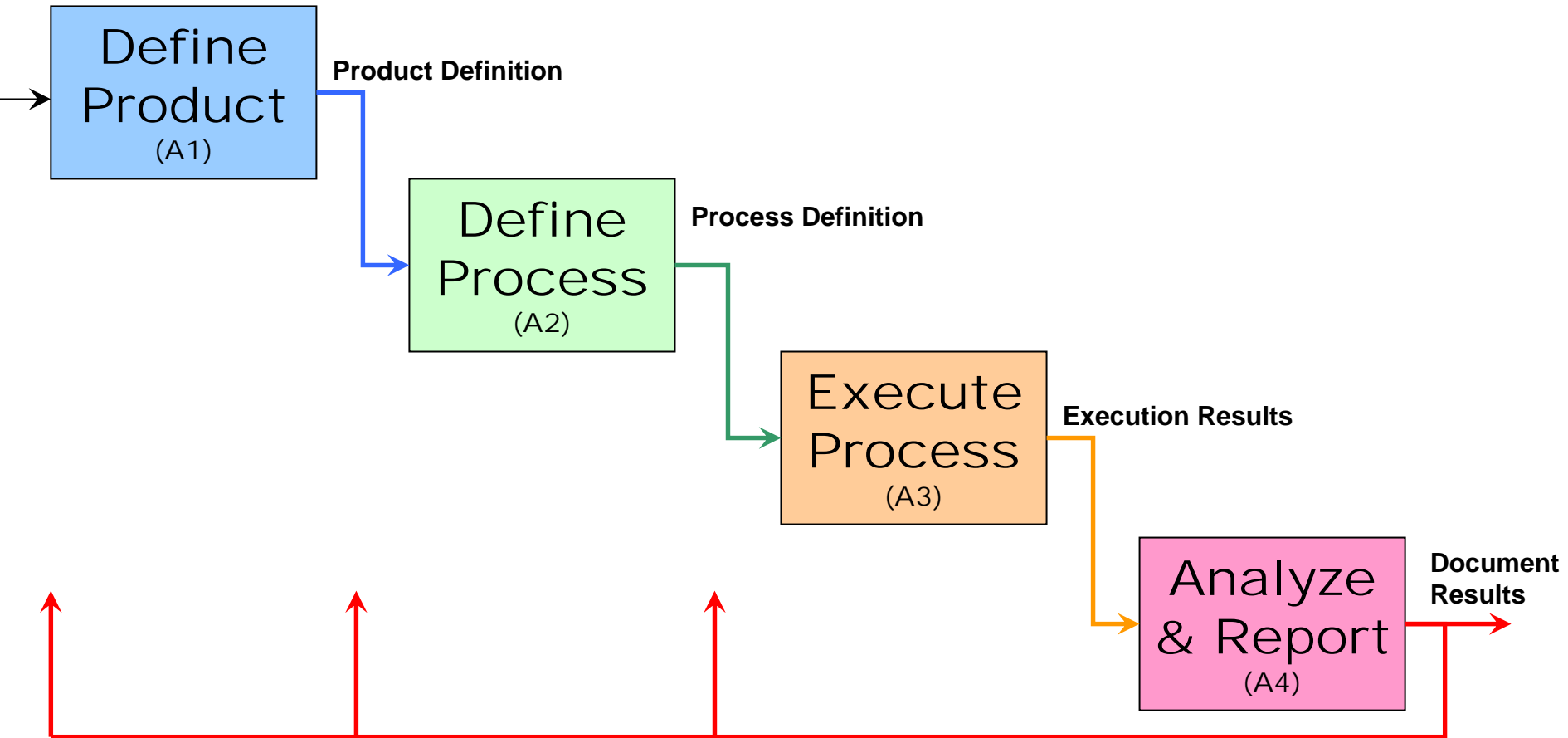
Application Activity Model
Input => Output =? Interface

Activity
(A1)

Activity
(A2)

Where an activity's output is an input for another activity, then we have a candidate interface!

A General Process Map
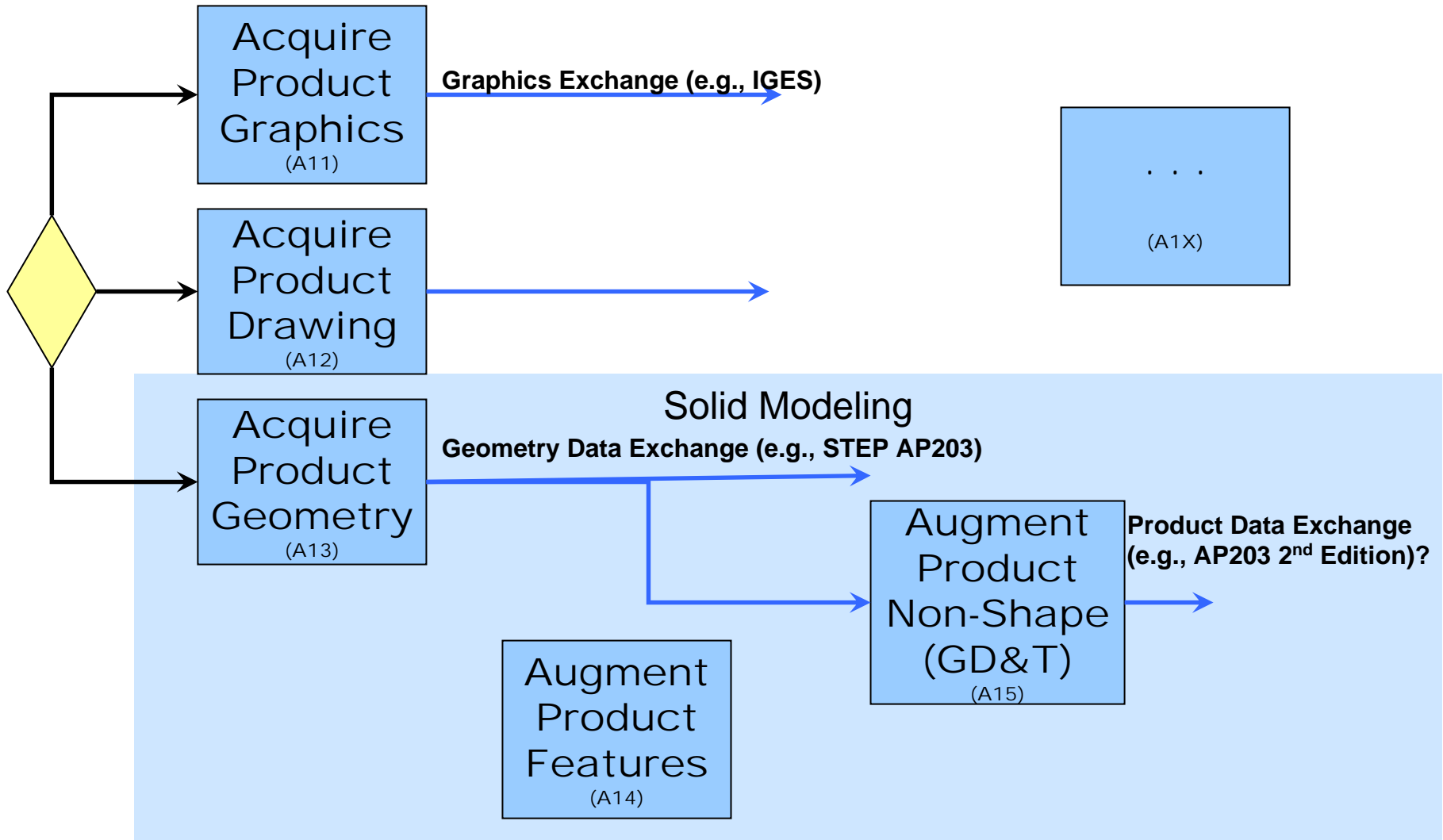## Top-Level Activities with Interfaces

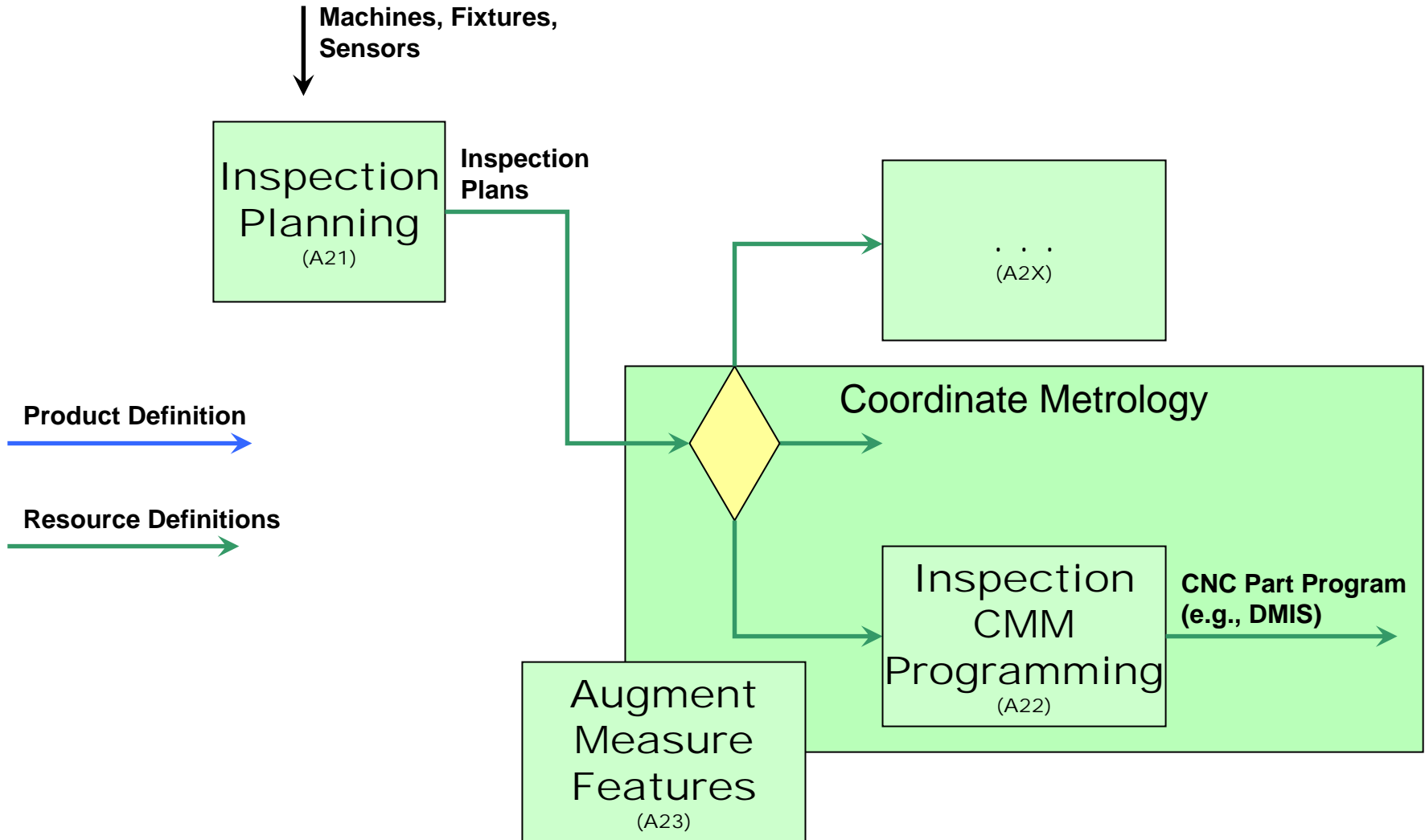**Define Product (A1)** — Product Definition → **Define Process (A2)** — Process Definition → **Execute Process (A3)** — Execution Results → **Analyze & Report (A4)** — Document Results

Digital Dimensional Metrology
Top-Level Activities with Interfaces
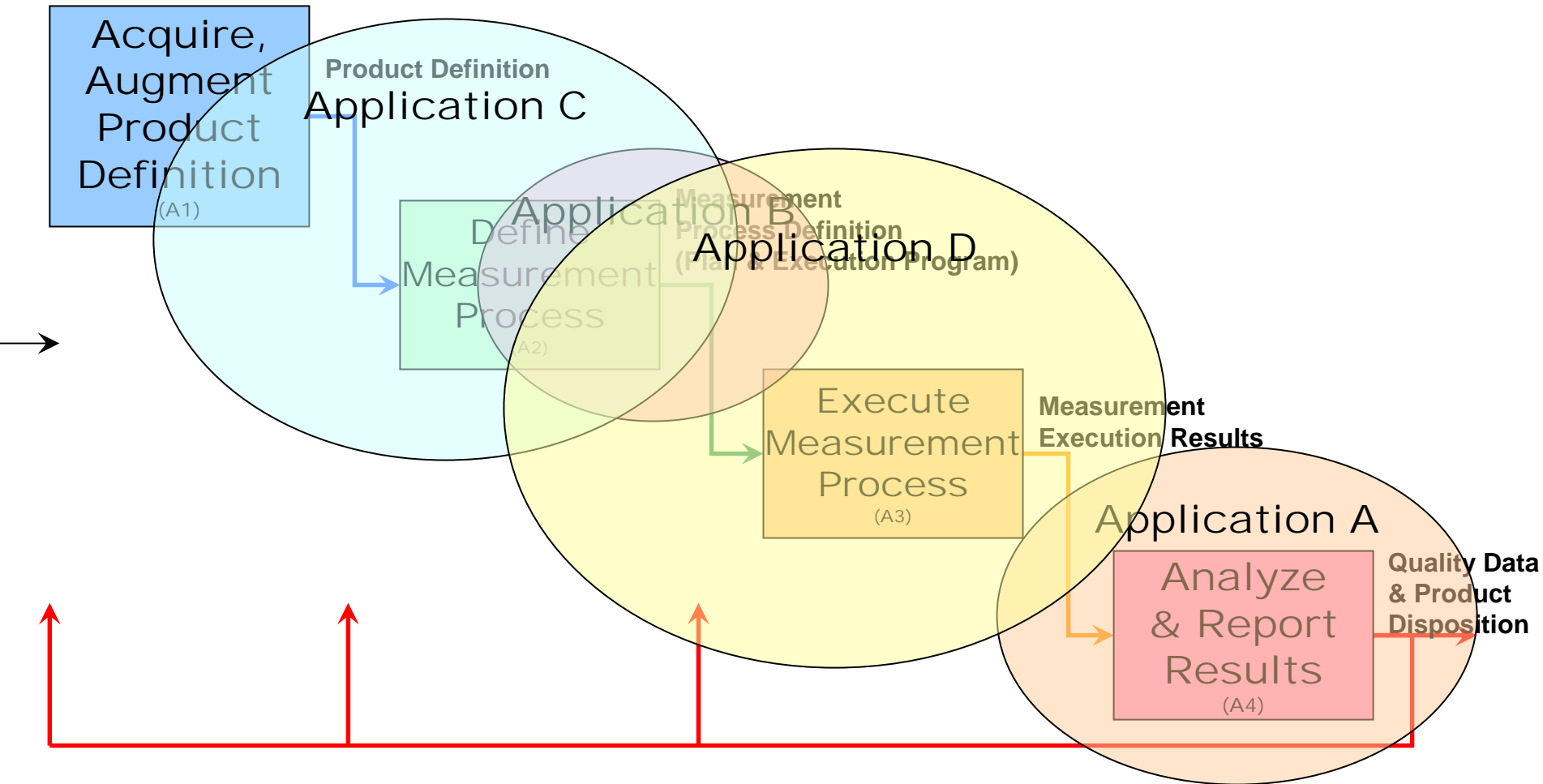
Acquire / Augment Product Definition
To Consider

Acquire Product Graphics (A11)

Graphics Exchange (e.g., IGES)

Acquire Product Drawing (A12)

. . . (A1X)

Acquire Product Geometry (A13)

Solid Modeling

Geometry Data Exchange (e.g., STEP AP203)

Augment Product Non-Shape (GD&T) (A15)

Product Data Exchange (e.g., AP203 2nd Edition)?

Augment Product Features (A14)

Define Measurement Process
To Consider

Machines, Fixtures, Sensors

Inspection Planning (A21)

Inspection Plans

. . . (A2X)

Product Definition

Resource Definitions

Coordinate Metrology

Inspection CMM Programming (A22)

CNC Part Program (e.g., DMIS)

Augment Measure Features (A23)

Execute Measurement Process
To Consider

Coordinate Metrology

Part Program →

Execute Program (A31)

Control & Response (e.g., I++ DME)

CNC CMM (A32)

Results (e.g., DML) →

Non-CNC CMM (A33)

Gaging, Other (A34)

Machines, Fixtures, Sensors
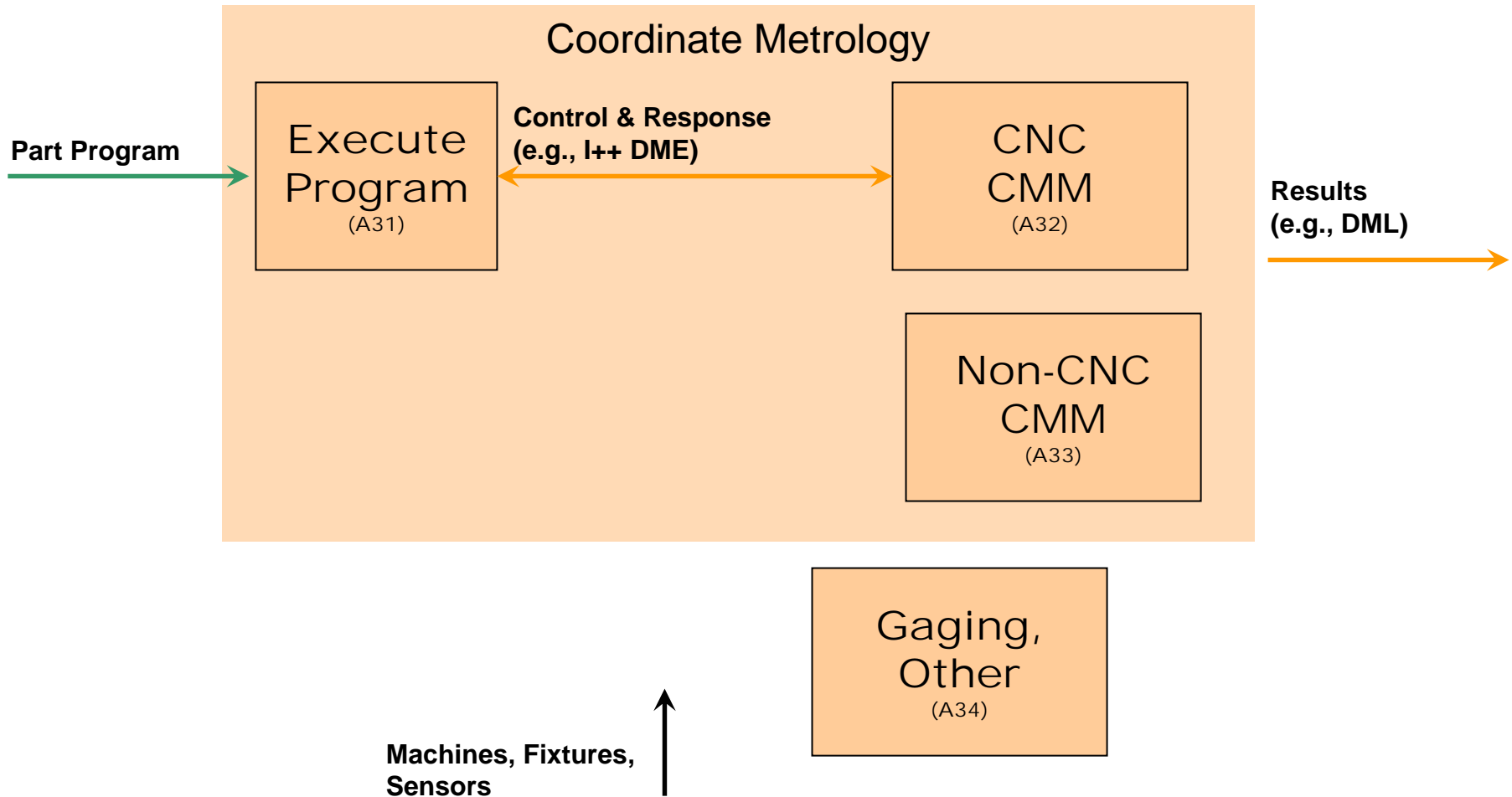
Analyze and Report Results
To Consider

Analyze Results
(A41)

Results (e.g., DML)

Report Results
(A42)

Determine Product Disposition
(A45)

Product Disposition

Determine Measurement Uncertainty
(A43)

Prepare Feedback
(A44)
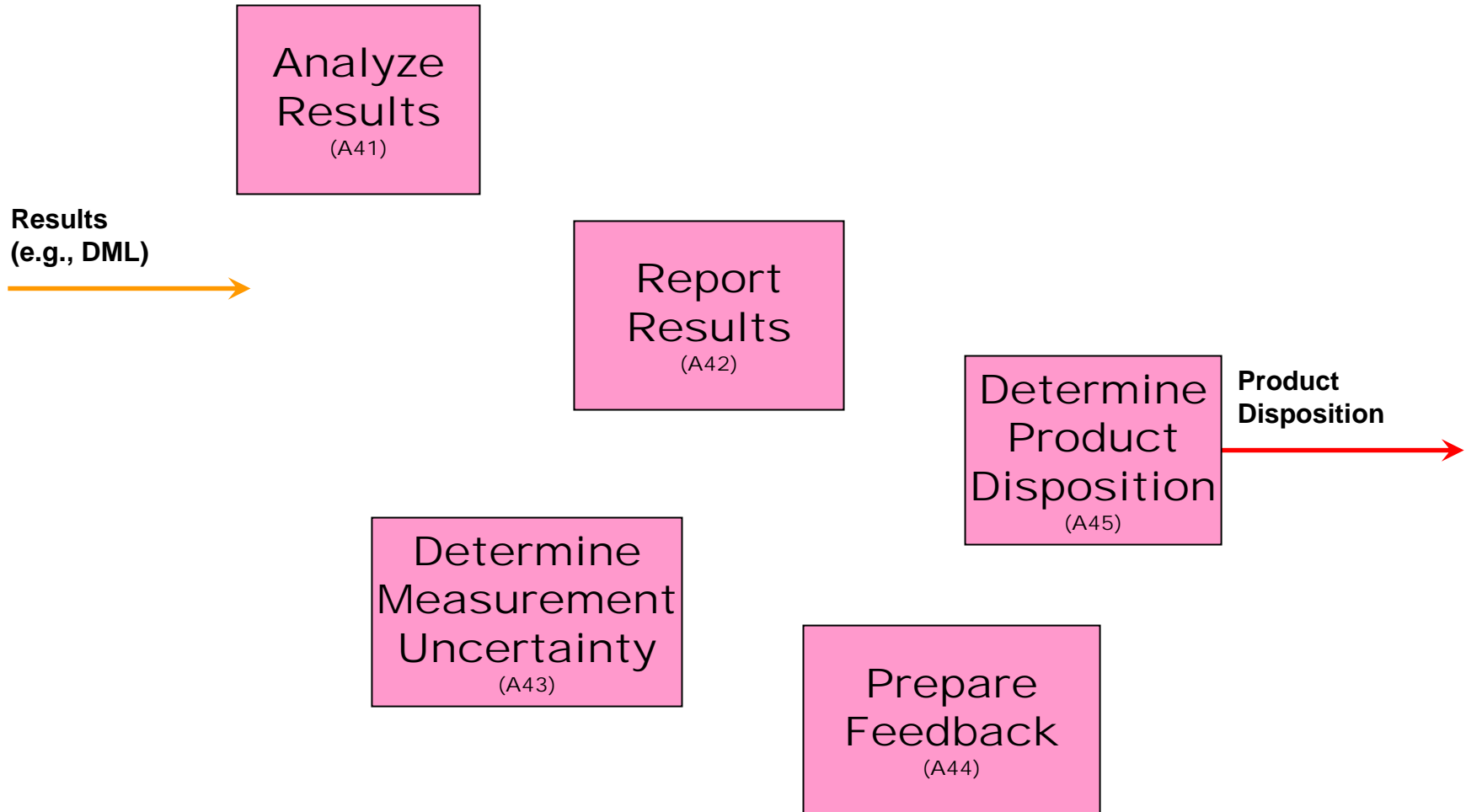
Dimensional Metrology System:

Component diagram with candidate
open & non-proprietary interface standards

Design | **Planning** | **Execution** | **Analysis**

CAD + GD&T

Part geometry and design tolerances
STEP AP203e2, AP219, DML

Inspection process planning

Inspection process plans
DMIS

Inspection execution

Measurement results
DML, STEP AP219

Reporting & analysis

CMM control commands and responses
I++ DME

Coordinate measuring machines (CMMs)

Quality measurement information
AIAG Quality Data

Quality device integration

manufacturing interoperability

innovation & productivity

Who is driving your business?

"If you are not using open & non-proprietary standards, then you are not driving your business, your vendors are."

– Glen Allan, Ford